Wednesday, 1/16/2008 2:23:54 PM

Jser;

Kim Johnston

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

Customer Job Number : 36794 **Estimate Number** : 10071

P.O. Number

: 1/16/2008 This Issue Prsht Rev.

: NC

First Issue : //

: 35479 Previous Run

Written By

Checked & Approved By

Comment

New Issue SM

: PURCHASED PARTS

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

PURCHASING

Description:

CL08/01/17 (500

1.0 PG

Comment: PURCHASING

Issue P/O: 5461

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

2.0

PFSLNNC516S1

Lock Nut



Comment: Qty.: 1.0000 Each(s)/Unit

Total: 500.0000 Each(s)

LOCKNUT

3.0

PACKAGING 1

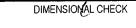
PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6



Comment: DIMENSIONAL CHECK

PACKAGING 1 5.0

asp019

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stog Location:



: LOCKNUT **Drawing Name**

: D30153 Part Number

Drawing Number

- D3015 REV. B : N/A

Project Number

: B **Drawing Revision**

Material

: 1/23/2008 **Due Date**

Qty:

500 Um:

Each



Dart Aerospace Ltd

W/O:		WORK ORDER O	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	

QA: N/C Closed: ____ Date: ____

NCR:		,	WORK ORDER NON-CONFORMANCE (NCR)												
DATE		Description of NC		Corrective Action Section B	Verification	Annroyal	Annroyal								
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector							

NOTE: Date & initial all entries

Date: Úser: Wednesday, 1/16/2008 2:23:54 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Part Number: D30153

Job Number: 36794

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

08.01.22

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CL 08.01.22

Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	
			QA: I	N/C Close	d:	_ Date:	

NCR:			WORK ORDER NON-CONFORMANCE (NCR)												
DATE		Description of NC		Corrective Action Section E	\/:\E'4'-										
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector							
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NOTE: Date & initial all entries

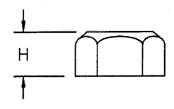




DESIG	ORAWN BY	DART AERO HAWKESBURY, O	
CHECK	(ED APPROVED	DRAWING NO.	REV. B
~	R #	D3015	SHEET 1 OF 1
DATE		TITLE	SCALE
03.0	7.15	LOCKNUT	NTS
Α	01.05.03	NEW ISSUE	
В	03.07.15	ADD D3015-7	

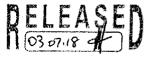
SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
		Н	
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1
			SHOP CUPY
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			ENGINEERIN(

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GRAINGER.

ACKLANDS ACKLANDS - GRAINGER INC. 765 CAMERON ST. HAWKESBURY ON K6A 2B7 (613) 632-2739

ENVOYEZ R E M I T T O À

ACKLANDS – GRAINGER INC. PO BOX 2970

WINNIPEG MB R3C 4B5

PACKING SLIP ONLY INVOICE TO FOLLOW

PAGE PAGE NO PACKING SLIP# 1 of 1 1417 0379303 1

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY K6A 1K7

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